Tuesday, Octobe	er 19, 2010 9:12:	23 AM									
Atem ID:	K642-511		0	Accept					Setup Sta	rt	
Item Name:	saddle kit 642-511	٠	& ZV						Sto	p	
Start Date:		art Qty: 100,			Cust Item II	D :					
Required Date:	: 10/26/2010 R	eq'd Qty: 400			Customer:						
Reference:									~	6 (B.B.(1)B) (18118 181 1181 1881
Approvals:	Process Plan:		Date: 10-10-4	Tooling:	Da	te:	_	J	Run Sta	rt	
	QC:		Date:	SPC (Y/N):	Da	te:			Sto	PP	
Sequence ID/ Work Center II	-	peration escription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revisio	n Nbr				- 					
DSI 9467	Rev A										
IIN D206-642	Rev N										
DC	DC	OCUMENT CONTR		0.00	/	//			B	J10-10	-19
Document Control		Create Wh	ite labels per PPP K642-511	CHG004	sludag /m/,	w/					4)
110	Pic	ek Kit		0.00					1		
Packaging Packaging	, , , , , , , , , , , , , , , , , , , ,	Memo		0.00				10,	111/15	Qw .	

Work Order ID 63048

Tuesday, October 19, 2010 9:12:23 AM



Page 2

Item ID:

K642-511

Accept

Setup Start

Stop



Revision ID:

Item Name:

saddle kit 642-511

Start Date:

10/19/2010

Start Qty: 4.00

Required Date: 10/26/2010

Reg'd Oty: 4.00



Date:____

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: _____

Date: Tooling:

SPC (Y/N):

Date: Date: Run

Start



Stop

Sequence ID/ Work Center ID

120

Operation Description

QC4-100% Inspect kits for completeness

Set Up/

Run Hours

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Insp. Number

Stamp

Quality Control

Memo

130

Packaging

Packaging

Packaging

QC21- Final Inspection - Work Order Release

0.00

0.00

Identify and pack for shipping as per PPP K642-511 Location:

140

Quality Control

Memo

0.00

0.00

10-11-20 mg

Tuesday, October 19, 2010 9:12:30 AM

Work Order ID: 63048

. Parent Item:

K642-511

Parent Item Name: saddle kit 642-511



Start Date: 10/19/2010

Required Date: 10/26/2010

Start Qty: 4.00 🕹

Required Qty: 4.00

Comments:

IPP Rev:A□07.06.05 new issue□EC□ IPP Rev.B 08.02.05, Per ECN1080P LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C35A BOLT	HIM	Purchased	No			110	Each	68.0000	3	122	P		
				Location	<u>!</u>	Loc	<u>Qtv</u>	Loc Code			1		
				ST353			68		_		_	•	
					109323		6		_				
					111724		1		_	,	_		
•					112489		31		_	6	_		
					114523		30				_		
AN3C36A	U III	Purchased	No			110	Each	115.0000	· 9	12/11/	550	5.)

Location	Loc Qty	Loc Code	
ST353	115		
109771	10		
115358	15		
115518	40		16
115882	50		2

######################################	1												
Parent Item: K642-511 Parent Item Name: saddle kit 642-511 AN3C41A Purchased No 110 Each 110,0000 8 1 32/6 BOLT Location Loc Oty Loc Code FG 4 103324 4 ST354 106 108084 7 108084 7 108084 7 108084 7 108089 8 114443 59 115316 32 AN4C6A Purchased No 110 Each 319,0000 12 #8 37 AN4C6A Purchased No 110 Each 319,0000 12 #8 37 BOLT Location Loc Oty Loc Code	Picklist Print Tuesday, October 19, 2010 9:12:30 AM	М							<u> </u>				Page 2
Parent Item: K642-511 Parent Item Name: saddle kit 642-511 AN3C41A Purchased No 110 Each 110,0000 8 1 32/6 BOLT Location Loc Oty Loc Code FG 4 103324 4 ST354 106 108084 7 108084 7 108409 8 1108409	Work Order ID: 63048												
Start Date: 10/19/2010 Required Date: 10/26/2010 Start Qty: 4.00 Start Qty: 4.00 Required Qty: 4.00	Parent Item: K642-511												11
Start Qty: 4.00 2 Required Qty: 4.00	Parent Item Name: saddle kit 642-511							Sta	rt Date:	10/19/2010	Require	ed D ate: 10/2	26/2010
AN3C41A Purchased No Location FG 103324 ST354 108084 7 108409 8 114443 59 114443 59 115316 32 AN4C6A Purchased No Location Location Location Location Location Loc Otv Loc Code										_			
Loc Oty Loc Code FG		Purchased	No			110	Each	110.0000	8	. , -	In los		
ST354 106 ST354 106 108084 7 108409 8 114443 59 115316 32 AN4C6A Purchased No 110 Each 319.0000 12 #8 27	2			Locatio	<u>n</u>	Lo	c Qty	Loc Code				,	
ST354 106 108084 7 108409 8 114443 59 115316 32 AN4C6A Purchased No 110 Each 319.0000 12 #8 27				FG			4				_		
108084 7 108409 8 114443 59 115316 32 AN4C6A Purchased No 110 Each 319.0000 12 #8 27					103324		4						
108409 8 114443 59 AN4C6A Purchased No 110 Each 319.0000 12 #8 27 / Selection Location Loc Oty Loc Code				ST354			106						
AN4C6A Purchased No 110 Each 319.0000 12 #8.27 Solt Location Loc Oty Loc Code							7						
AN4C6A Purchased No 110 Each 319.0000 12 #8 2 7 Solt Location Loc Oty Loc Code										16	_		
Location Loc Oty Loc Code				•							_	/)
	AN4C6A	Purchased	No			110	Each			#827 1)/	11/15	sl	(Q)
				Locatio	<u>n</u>	Lo	<u>c Otv</u>	Loc Code					
				FG			4				_		
103344 4					103344		4				_		
ST 4 103344 0				ST	103344		4				_		

111295

113121 115016

ST356

311

111 200

Picklist Print Tuesday, October 19, 2010 9:12	2:31 AM									Page 3
. Work Order ID: 63048										
. Parent Item: K642-511										•
Parent Item Name: saddle kit 64	42-511						t Date: 1 rt Qty: 4	0/19/2010	Required D Required	ate: 10/26/2010 hy: 4.00
ANSCHA ANSCHA 72 Bolt	Purchased	No		110	Each	204.0000	. 8	32.16	1/15/	
M, —			Location	Loc	Oty	Loc Code				
			FG		4					
			104817 ST338		4 200					
			108428		8				_	
			109898 114443		8			-	<u> </u>	
			114443		14 70			<i>¥</i>	_	
NIGO.			114523		100			16X	- - -	Λ
	Purchased	No		110	Each	64.0000 	4	168 M116	6x) 075 j	stillisa
1			Location	Loc	Oty	Loc Code				
			FG		2					
			18918 ST338		2					
			113121		62 62			7	-	Λ
ANSCI3A	Purchased	No		110	Each	82.0000	4 	168/10/11	154	20
·\			Location	Loc	<u>Oty</u>	Loc Code				C
			FG		2				<u> </u>	
			18918		2					
			ST338 111648		80 1			-	_	
			113121		29			8		
			114615		50				_	

4 <i>M</i>				Page 4
	 	140 MM 1511 1514 MM 1514 MM 140 MM 1514 MM		
I				Start Date: 10/19/2010 Required Date: 10/26/2010 Start Qty: 4.00 Required Qty 14.00
Purchased	No		110 Each	81.0000 1 4-3/11/15-5
		Location ST339	Loc Oty 81	Loc Code
Purchased	No	111819	81 110 Each	90.0000 2 2 4 4
		Location	Loc Oty	Loc Code
			4	·
		ST340	86	
		107013	1	
				,
		113164	50	
Purchased	No		110 Each	
		Location	Loc Oty	Loc Code
			2	
				
		110342	2	
			_	
	Purchased Purchased	Purchased No Purchased No	Purchased No Location ST339 111819 Purchased No Location FG 18918 ST340 107013 107463 111808 113164 Purchased No Location FG 18918 ST340 107289	Purchased No 110 Each Location ST339 81 111819 81 Purchased No 110 Each

Tuesday, October 19, 2010 9:12:31 A	M									Page 5
Work Order ID: 63048							-			1
Parent Item: K642-511 Parent Item Name: saddle kit 642-511							tart Date: Start Qty:	10/19/2010 4 .88 2	Required Date: 10 Required Qty: 4.0	
AN5C35A Spr	Purchased	No		110	Each	93.0000		10/11/5	S)	
MM		<u>Loca</u> l ST34		<u>L</u>	93 2 45 46	Loc Code		3	 - -	
AN960C10L NAS1149C0332 R washer	Purchased	No	100.07	110	Each	29.0000	24	26 48 MIISC3	a polulos)
(<u>Locat</u> ST24:		Le	oc Oty 29	Loc Code				
1 :		3124.	107534		29				_	
WASHER NASILUACO 432 C	Purchased	No		110	Each	132.0000	24	96 48 M1.	14742 Nla	1/15 1/2
		Loca	t <u>ion</u>	Lo	oc Qty	Loc Code				
Mr/M		FG	104925		44 44			-	-	
		ST34			88				-	
			106785		10				-	
			107008		10					
			112828 69220		27 41				_	
·										

Picklist Print Tuesday, October 19, 2	2010 9:12:31 AM									,,	Page 6
Work Order ID: 63048	3			1 11 101 18 18 							11
- Parent Item: K642	-511										
- Parent Item Name: sa	iddle kit 642-511							art Date: tart Qty:	10/19/2010 1.00 2	Required Da	te: 10/26/2010 ty: 4.00
AN960C516L	NAS1149C0532 R	Purchased	No		110	Each	22.0000	. 8	32 16		
WASHER									1011	110	
M WASHER				<u>Location</u>	Lo	e Oty	Loc Code			/	
•				ST347 103344		22 8			8	-	
				109545 111916		8			9		
D206-648-013	wz.	Manufactured	No	111910	110	6 Each	2.0000	1	4-2		
SHW Modification									B632	29 10	Miso
42				Location	Lo	c Oty	Loc Code				\ .
				FG120		2					
				42315 47600		1					
.D2652		Manufactured	No	.,,,,,,	110	Each	343.0000	16	10/11	Per	60,
Bushing				Location	Lo	e Qty	Loc Code		B533	6(1 (67)	12/11/128
•				FG		44					7
				31985		44				•	
				ST020		299				-	
			,	61645 		125 174			26	- -	

Picklist Print Tuesday, October 19, 2010 9:12:31 A	M								•	Page 7
Work Order ID: 63048 Parent Item: K642-511 Parent Item Name: saddle kit 642-511								tout Dotne	10/19/2010	Page in al Pater 10/26/2010
Tarent rem ivane. Saudie an 042-311								start Qty:	_	Required Date: 10/26/2010 Required Qty: 4.00
D2712	Manufactured	No			110	Each	493.0000	10	10 a 00	330
			<u>Location</u>	<u>1</u>	Lo	oc Qty	Loc Code			
M			FG			50				
				29962		50			 .	
			ST022			443			->>	
. Dana 1				61331		443	• • • • •		<u> </u>	\bigcap
D2932-1	Manufactured	No			110	Each	2.0000		42 B62057	olulo S
2 Saddle LH Out, 206			Location	<u>1</u>	<u>Lo</u>	oc Qty	Loc Code			1
			ST421			2				
				45262		1				
D2933-1	Manufaatuusd	No		61573	110	i Each	4.0000	. 1	4 5 .	
Saddle LH In, 206	Manufactured	NO			110	Each	4.0000		10 culist)
2 .1.1., 2 00			Location	<u>n</u>	Lo	oc Qty	Loc Code			
			ST421			1				
				42978		1				
			ST428			3				
				60904		3			⋖	
D2934	Manufactured	No			110	Each	36.0000	2 	841	-0
									10/11/15	5/ (30)
Saddle Spacer			Logotio	_	1.	Otr	Las Cada			
			<u>Locatio</u> FG	<u>11</u>	<u>L(</u>	oc Qty	Loc Code		* * * * * * * * * * * * * * * * * * *	·
			FU	31929		6 6			1	-
			ST031	3.,2,		30				-
				59641		30				-
Tuesday, October 19, 2010 9:12:31 A	 1 <i>M</i>				acket Print				<u>-</u> J^	Page

Picklist Print Tuesday, October 19, 2010 9:12:31	' AM								Page 8
-Work Order ID: 63048									11
• Parent Item: K642-511 • Parent Item Name: saddle kit 642-5	11						Start Date: Start Qty:	10/19/2010 4.00 ユ	Required Date: 10/26/2010 Required Qty: 4.00
D2935 Saddle Spacer	Manufactured	No		110	Each	67.0000	2	10111/	5 <
In In			<u>Location</u> ST028 59642	L	67 22	Loc Code			-
D2938-1 Saddle LH Out, 206	Manufactured	No	62690	110	45 Each	3.0000	I	+2 B620	59 10/11/15g
,			Location ST421	Lo	oc Oty 2	Loc Code			
			44554 61578		1 1				- - -
			ST428A 60905		1 1				- - -
D2939-1 Saddle LH In, 206	Manufactured	No		110	Each	4.0000	1	36	2060 (2/0)4/26
			Location	Lo	oc Qty	Loc Code			(2
			ST421 43188 62116		3 1 2				<u>.</u> -
			ST428A 58534		1				-
			5055.					****	_

Picklist Print Ţuesday, October 19, 2010 9:12:31 Al	M									Page 9
✓ Work Order ID: 63048∴ Parent Item: K642-511			INI TAK Inda sina inda inda inda					-		Il
Parent Item Name: saddle kit 642-511							tart Date: 1 Start Qty: 4		Required Date Required Qty	
D3396-3	Manufactured	No		110	Each	31.0000	2	104/10	φ	
Spacer W		Location		Loc	Qty	Loc Code			1	
		FG	26772		10 10					
		ST055	20112		21					
		,	36336		2					
			45667		2				•	
D3407-043 Tow Ring	Manufactured	No	_58680_	110	17 Each	21.0000	1	10/11/15	g/	
C		Location		Loc	Oty	Loc Code				
		ST464			21					
			42211 43308		1					
					15			2		
			50387 5335131		4					
D3456-1 [,]	Manufactured	No		110	Each	17.0000	j	42		
Washer								B(2)	_	3239(0
"un		Location		Loc	: Qty	Loc Code			70	Mezilin
		ST058	54692		17 17					`
			J4092		1 /					

	Picklist Print Tuesday, October 19, 2010 9:12:31 A	M								Page 10
•	Work Order ID: 63048 Parent Item: K642-511			TINTE NIM BONI BIBO NIM KATA Bib bini boro nim nimbo bini nimbo kata						1
	Parent Item Name: saddle kit 642-511								10/19/2010 4 :00 	Required Date: 10/26/2010 Required Qty: 4.00
_	D3457-1	Manufactured	No		110	Each	29.0000	2	*4 B	2691 10/1/15
[w]				Location	<u>L</u> c	oc Qty	Loc Code			
`				FG		10				
				32409		10				
				ST059		19				
				45913 52981		1 18			7	
\widehat{S}	D3672-1	Manufactured	No		110	Each	847.0000	24	9698	uhsel
$V_{\mathcal{L}_1}$	Phenolic Washer			<u>Location</u>	Lo	oc Oty	Loc Code			
/				ST077	120	· 847	Loc Couc			
				_42329		150			78	
				52505		697				Λ
>+1	D3672-3 Phenolic Washer	Manufactured	No		110	Each	527.0000	24	9648	Tu liss
(M)				Location	Lo	e Qty	Loc Code			,
				ST077		527				
				47023		16			- 1/8	
_	D3672-7	Manufactured	No	57704	110	511 Each	556.0000	. 24	45	
7FC	Phenolic Washer	·	710		110	Each	336.0000	24	/c	1/1/15 5/ 20
`				Location	Lo	oc Qty	Loc Code			
		•		ST077		556				
				35522		8				
				51696 53237		16 532			13	
	Tuesday, October 19, 2010 9:12:32 AM	Л		Shop Pack	cet Print				· · · · · · · · · · · · · · · · · · ·	Page 1

Tuęsday, October 19, 2010 9:12:32 A	M								Page 11
Work Order ID: 63048 Parent Item: K642-511 Parent Item Name: saddle kit 642-511			I (1881 1814) 1881 18 18 18 18 18 18 18 18 18 18 18 18 18 1			Start Date: Start Qty: 4		Required D	Qty: 4.00
MS21043-3	Purchased	No		110	Each	2,529.000 20	10/11/0	5	
MS21043-4	Purchased	Loca FG ST30 No	103691 01 111383 112314		Oty 76 76 2453 20 2433 Each	655.0000 13	40 52	t el	
MS21043-5	Purchased	Loca FG ST30 No	104603 01 112492 113069 114523 114784	110	Otv 40 40 615 25 8 282 300 Each	Loc Code 584.0000 4	7011111 22 4 16	//5	A2X
MM M		<u>Loc</u> S <u>T</u> 3	ation 01 . 111819 . 112314	<u>Loc</u>	Otv 584 84 500	Loc Code	8	-	

206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES (TRI-BAG COMPATIBLE) 4.7

item	Qty -511	Qty -512	Qty -541	Qty -547	Qty -013	Part Number	Description
	Х					D206-642-511	SKIDTUBE INSTALLATION, LH
		Х				D206-642-512	SKIDTUBE INSTALLATION, RH
	1	1	х			D206-642-541	SKIDTUBE
				Х		D206-642-547	WEARSHOE KIT (REPLACES -543 KIT)
	1	1			Х	D206-648-013	GROUND HANDLING KIT
1	-					D3274-041	SKIDTUBE ASSEMBLY
3			1 1			D2646	* AFT CAP (1)
4			2			AN3C4A	* BOLT (1)
5A			2	-	 -	AN960C10L	* WASHER (1)
5B		 	2		 	D3672-1	* WASHER (REPLACES NAS1515H3L) (1)
							CACOLE EMPORIT IN
6	1	ļ				D2932-1	SADDLE, FWD OUT, LH SADDLE, FWD OUT, RH
6	<u></u>	1	ļ			D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, EH
7		1				D2933-2	SADDLE, AFT OUT, LH
8 /	1	 			 	D2938-1	SADDLE, AFT OUT, EH
8		1	 	ļ	 	D2938-2 D2939-1	SADDLE, AFT IN, LH
9	1	 	ļ	 	ļ	D2939-1 D2939-2	SADDLE, AFT IN, RH
9	- 0	1		 	 	AN3C41A	BOLT
10	8	8	<u> </u>		 	D2652	BUSHING
11	16 8	16 8	 		-	MS21043-3	NUT
12A		16	ļ		 	D3672-7	WASHER (REPLACES NAS1515H5)
12B	16	4			 -	AN5C11A .	* BOLT (2)
13	4	4		Ì		(or AN5C12A)	BOE1
14	4	4		·		AN5C11A	* BOLT (2)
• • •	l '	,	l			(or AN5C13A)	
15A	8	8				AN960C516L	WASHER
158	8	8				D3672-7 *	WASHER (REPLACES NAS1515H5L)
16	12	12	·			AN4C6A	BOLT
17A	24	24				D3672-3	WASHER (REPLACES NAS1515H4L)
17B	24	24				AN960C416L /	WASHER
18	12	12				MS21043-4	NUT
20.4			9	9	 -	D3537-1	* WEARPAD (1) (REPLACES D2648-3)
20A	 		1	1	 	D3537-1	* WEARPAD (1) (REPLACES D3429-1)
21A			1	1 1	 	D3535-15	* WEARSHOE (1) (REPLACES D2656-15)
22A 22B			1	1 1	 -	D3536-15	* GASKET (1)
			1	1	 	D3535-13	* WEARSHOE (1) (REPLACES D2656-23)
23A	 		1	1	 	D3536-23	*GASKET (1)
23B 24A			1	1	 	D3535-39	* WEARSHOE (1) (REPLACES D3287-1)
24A 24B	 		1	1	 	D3536-39	* GASKET (1)
25A	 	·	1	1	 	D3535-35	* WEARSHOE (1) (REPLACES D2656-35)
25B	 	 	1	 	 	D3536-35	* GASKET (1)
26A			78	78	 	AN3C4A	* BOLT (1)
26B	 	 	78	78	 	AN960C10L	* WASHER (1)
26C	-		78		 	ALS7-1032-130	* INSERT (1)
200	<u> </u>	ļ			ļ	1.123. 1.332 1.33	(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1		 	 	D3407-043	TOW RING
32A	1	1	T		T	D3456-1	WASHER
32B .	2	2		T	1	D3457-1	WASHER
33	1	1				MS21043-4	NUT
24			1	1	 	AN4C5A	BOLT
34	 	 	1 1	 	 	AN960C416	WASHER
35	ļ	 	1 1	 	} -	D3413-1	RING
36	ļ	 	11	 	 	D3413-1	
37	10	10		<u> </u>		D2712 /	SET SCREW
38	2	2				D2934 .	SADDLE SPACER
39	2	2		Ĭ		D2935	SADDLE SPACER

continued on next page...

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Revision:

Date: 09.09.09

DART AEROSPACE USA, INC.

REFERENCE ONLY

D206-642

Page 26 of 34

continued from previous page...

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
							LUIG NOCEMBLY (OURA)
40		L		L	2	D3414-041	LUG ASSEMBLY (GHW)
41			l	l	4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER
50	9	9				AN3C36A	BOLT
51	/ 3	3				AN3C35A	BOLT
52	24	24				AN960C10L	WASHER
53	24	24				D3672-1	WASHER (REPLACES NAS1515H3L)
54	12	12				MS21043-3	NUT
55	: 2	2				D3396-3	SPACER
56A	1	1				AN5C35A	BOLT
56B /	1	1				ANSC15A -	BOLT
60	2	2			 	AN5C32A	BOLT
61	2	ż				AN5C34A	BOLT
62	4	4				MS21043-5	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D3274-041 ASSEMBLY ABOVE (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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